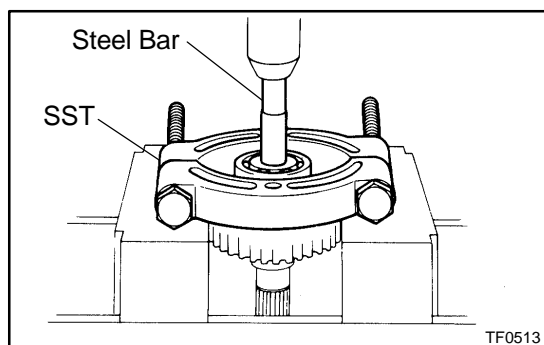


## REPLACEMENT

### 1. REMOVE FRONT BEARING

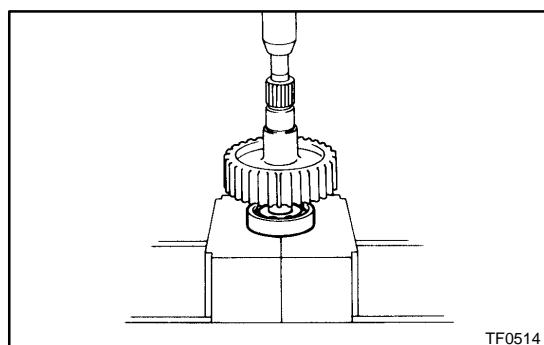
Using a press, remove the front bearing.



### 2. REMOVE REAR BEARING

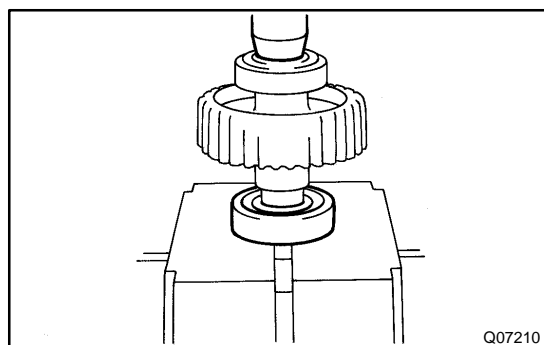
Using SST, a press and steel bar, remove the rear bearing.

SST 09555-55010



### 3. INSTALL REAR BEARING

Using a press, install a new rear bearing.



### 4. INSTALL FRONT BEARING

Using a press, install a new front bearing.